

### Primary Characteristics

$I_F$	2.0	A
$V_{RRM}$	20~200	V
$I_{FSM}$	50	A
$V_F$	0.55~0.95	V

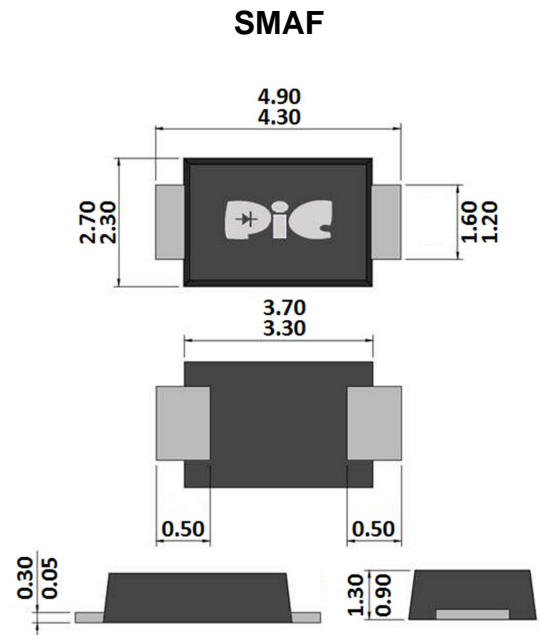
### Features

- The plastic package carries Underwriters Laboratory Flammability Classification 94V-0
- For surface mounted applications
- Built-in strain relief, ideal for automated placement
- Low reverse leakage
- High forward surge current capability
- High temperature soldering guaranteed 250°C/10 seconds at terminals

### Mechanical Data

- Case : Molded plastic body
- Terminals : Solder plated, solderable per MIL-STD-750, Method 2026
- Polarity : Polarity symbol marking on body
- Mounting Position : Any
- Weight : 0.0014 ounce, 0.038 grams

### Package Outline Dimensions



Unit : millimeters

### MAXIMUM RATINGS (TA=25°C unless otherwise noted)

Parameter	SYMBOLS	SS22F	SS24F	SS26F	SS28F	SS210F	SS215F	SS220F	UNITS
Maximum repetitive peak reverse voltage	$V_{RRM}$	20	40	60	80	100	150	200	V
Maximum RMS voltage	$V_{RMS}$	14	28	42	56	70	105	140	V
Maximum DC blocking voltage	$V_{DC}$	20	40	60	80	100	150	200	V
Maximum average forward rectified current at $T_L=100^\circ\text{C}$	$I_{(AV)}$	2.0							A
Peak forward surge current, 8.3ms single half sine-wave superimposed on rated load	$I_{FSM}$	50.0							A
Maximum instantaneous forward voltage at 2.0A	$V_F$	0.55	0.70	0.85		0.95		V	
Maximum DC reverse current $T_A=25^\circ\text{C}$ at rated DC blocking voltage $T_A=125^\circ\text{C}$	$I_R$	0.5 50		0.05 10			mA		
Typical thermal resistance	$R_{qJA}$	70.0							°C/W
Operating junction temperature range	$T_J$	-55 to +125			-55 to +150			°C	
Storage temperature range	$T_{STG}$	-55 to +150							°C

### Rating and Characteristics Curves

FIG. 1- DERATING CURVE OUTPUT RECTIFIED CURRENT

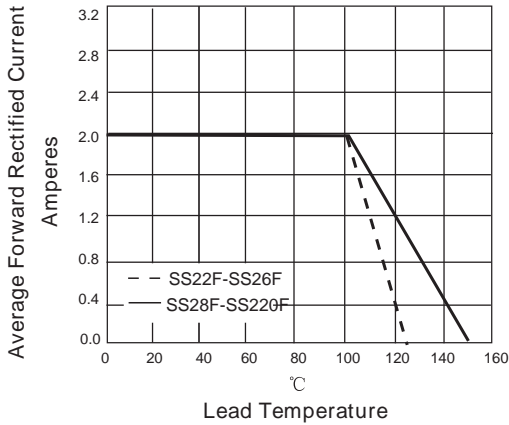


FIG. 2-MAXIMUM NON-REPETITIVE PEAK FORWARD SURGE CURRENT PER LEG

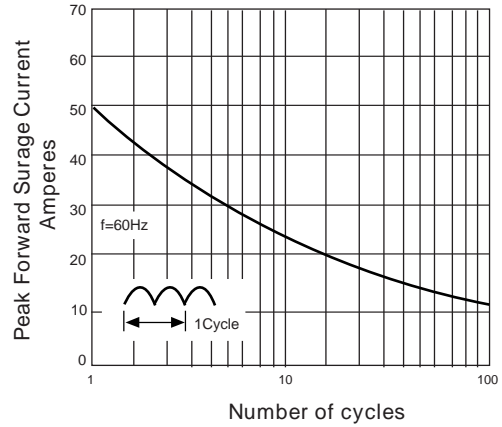


FIG. 3-TYPICAL FORWARD VOLTAGE CHARACTERISTICS

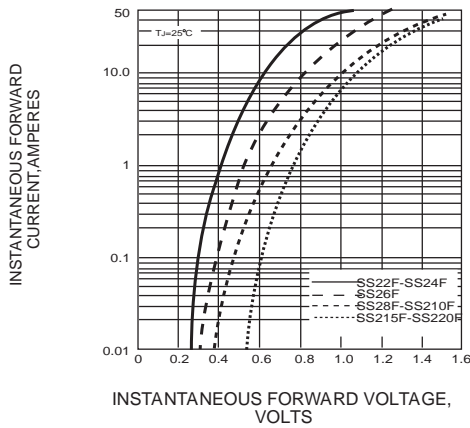
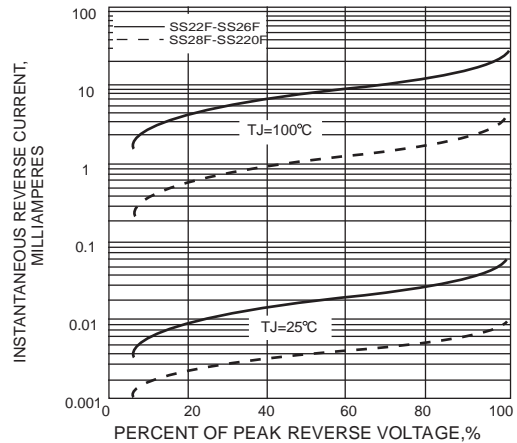
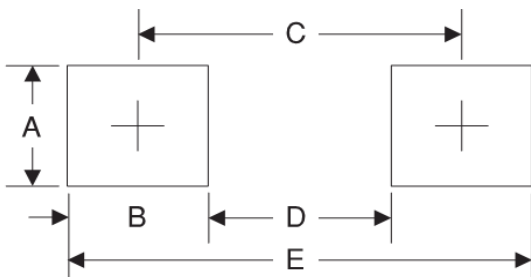


FIG. 4-TYPICAL REVERSE LEAKAGE CHARACTERISTICS



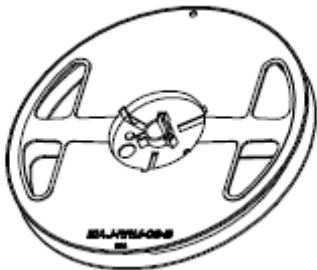
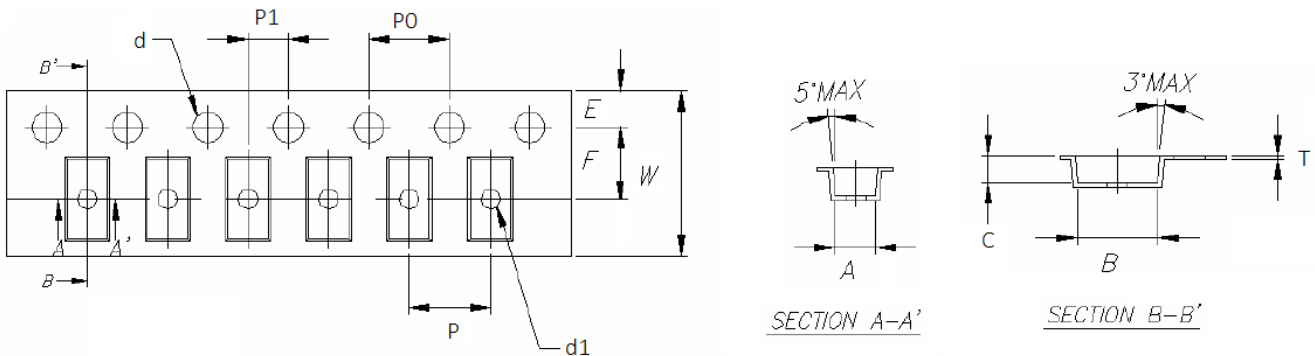
### Suggested Pad Layout



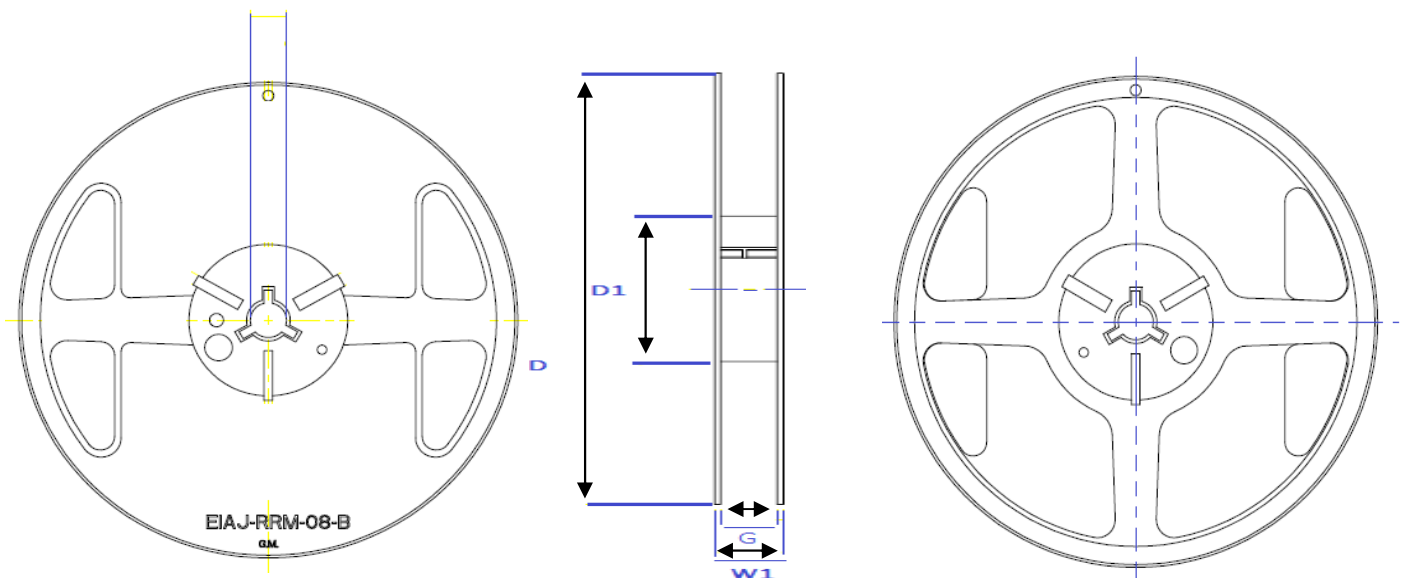
Symbol	Unit (mm)	Unit (inch)
A	1.68	0.066
B	1.52	0.060
C	3.90	0.154
D	2.00	0.078
E	5.10	0.200

### Packaging Specifications

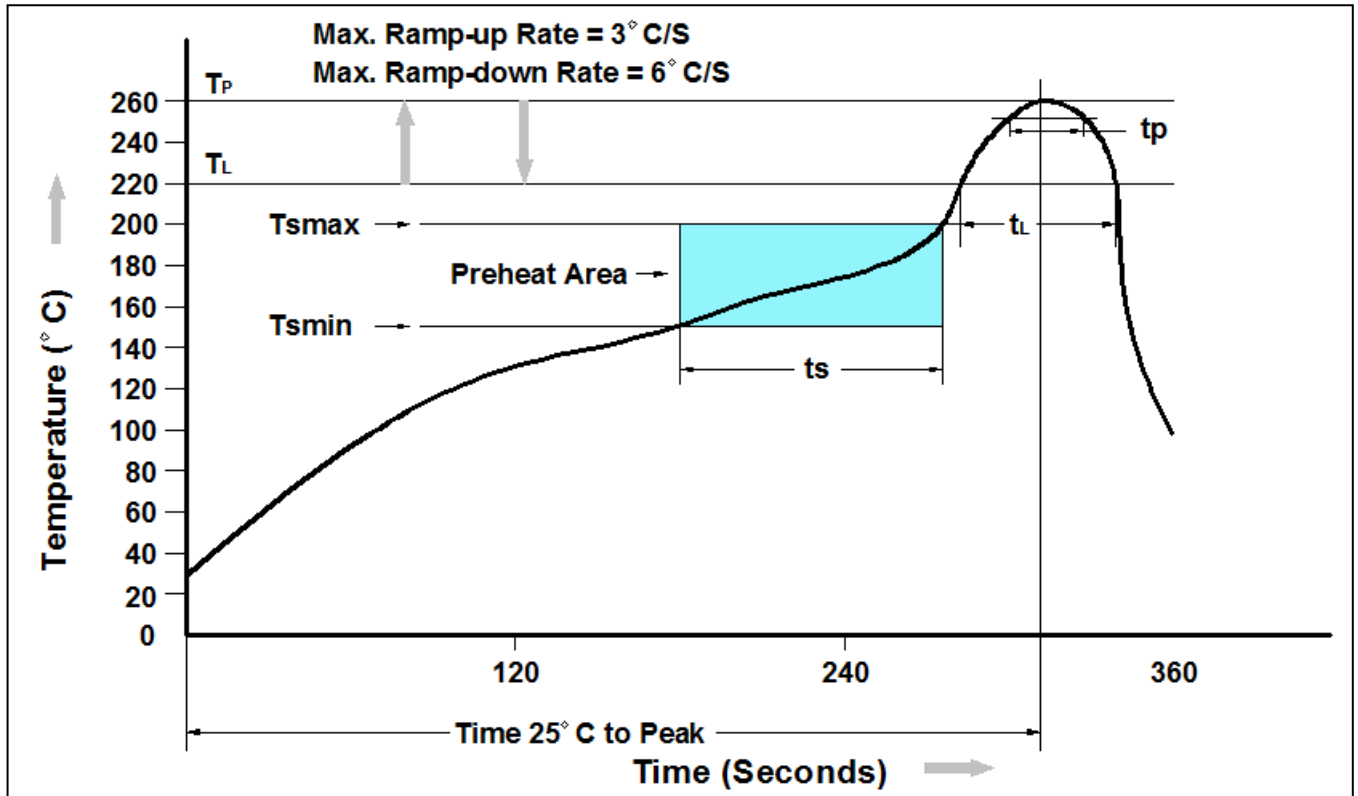
Package	W (mm)	A (mm)	B (mm)	C (mm)	d1 (mm)	d (mm)	E (mm)	F (mm)	P (mm)	P0 (mm)	P1 (mm)	T (mm)
SOD-123FL	8±0.2	2.00±0.1	3.85±0.1	1.1±0.1	1.0	1.50±0.1	1.75±0.1	3.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.05
SOD-123HE	8±0.3	2.00±0.1	4.00±0.1	1.45±0.1	1.0	1.55±0.1	1.75±0.1	3.5±0.05	4±0.1	4±0.10	2±0.05	0.23±0.10
SMAF	12±0.3	2.9±0.1	5.5±0.1	2.1±0.1	1.5	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.10	2±0.05	0.23±0.10
SMA-S	12±0.2	2.65±0.1	5.25±0.1	1.35±0.1	1.0	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.10
SMA-HE	12±0.2	2.65±0.1	5.25±0.1	1.35±0.1	1.0	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.10



Package	D (max.) (mm)	D1 (min.) (mm)	D2 (mm)	G (min.) (mm)	W1 (min.) (mm)
SOD-123FL	178	50.0	13.0±0.2	8.4	11.4
SOD-123HE	178	50.0	13.0±0.2	8.4	11.4
SMAF	178	50.0	13.0±0.2	12.4	18.0
	330	50.0	13.0±0.2	12.4	18.0
SMA-S	178	50.0	13.0±0.2	12.4	18.0
SMA-HE	178	50.0	13.0±0.2	12.4	18.0



### Recommend IR Reflow Soldering Thermal Profile



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (T <sub>smin</sub> )	150°C
Temperature Max. (T <sub>smax</sub> )	200°C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-120 seconds
Average Ramp-up Rate (t <sub>L</sub> to t <sub>P</sub> )	3°C/second max.
Liquidous Temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of actual Peak Temperature	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.

### Ordering Information

Part Number	Description	Quantity
SS22F~SS220F	SMAF Reel	3000 pcs

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